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SEPCOM[™] Biogas Digestate Treatment System





SOLIDS-LIQUID SEPARAT











MAKE THE MOST OF YOUR BIOGAS DIGESTATE

The **SEPCOM[™]** system is a comprehensive range of equipment designed to **turn your biogas digestate from waste into a valuable resource**.

Raw digestate as such can be used in agriculture only within certain limits. Due to its high solids content, it is also extremely difficult waste to be disposed of.

To **make the most of your digestate** you need to separate it into a solid and a liquid phase.



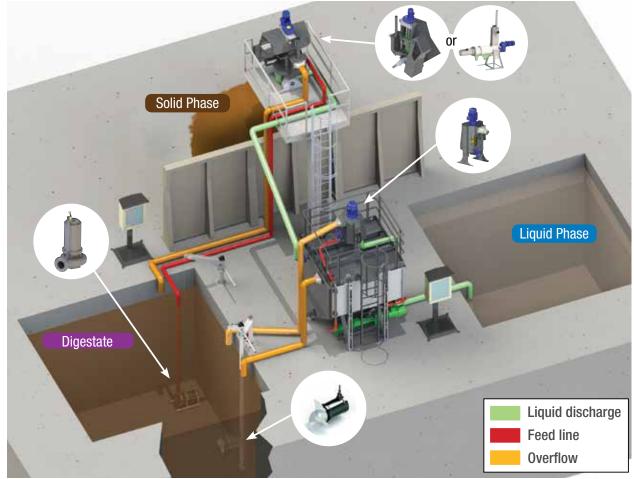
- Easy to shovel, store and transport
- Odourless
- Can be sold as soil conditioner

Liquid Phase turns into: an enriched liquid fertiliser



- Ideal for recirculation in biogas plants
- Can be used for fertigation
- Low fresh water consumption and minimised solids content
- Easy to mix, pump, spread and store

SEPCOM TREATMENT SYSTEM IN BIOGAS PLANT



DIGESTATE SEPARATORS

Separators are the core of a **SEPCOM[™] Biogas** plant as they allow to separate the digestate into a solid and a liquid phase. With **high performance SINT[™] engineering polymer screw flights** and a **stainless steel design**, **SEPCOM[™] Biogas** is available in three distinct model versions. The choice mainly depends on the amount of fibre present in the digestate and on the required flow rate.

SEPCOM[™] Biogas Vertical INTERNATIONAL PATENT PENDING

The perfect choice for biogas plants producing irregularly shaped digestate low in fibre.

- \checkmark Never loses the solid plug
- Stable feeding due to compensator tank
- ✓ Higher separation efficiency than with traditional separators

Affordable spare parts





SEPCOM[™] Biogas Horizontal

Ideal for fibrous digestate as from corn silage and cow manure.

- ✓ Up to 30% separated solids
- Safe continuous operation due to self-adjusting pressure at solids outlet INTERNATIONAL PATENT
- ✓ Affordable spare parts





MINI-SEPCOM[™] Biogas Horizontal

The most compact machine of the range, ideal for small amounts of digestate to be treated.

- Minimised footprint
- Safe continuous operation due to self-adjusting pressure at solids outlet INTERNATIONAL PATENT



Affordable spare parts





MICRO-FILTRATION

Micro-filtered digestate liquid can be used for fertigation or in systems that reuse the liquid to dilute the dry matter fed into the anaerobic digesters in biogas plants.

SEPCOMTM MFT Micro-Filter INTERNATIONAL PATENT PENDING

The **SEPCOM[™] MFT** Micro-Filter is used to fine-screen the liquid phase of a previous solids-liquid separation process.

- High filtration efficiency due to stainless steel screen down to 15µm (0.015mm)
- ✓ Self-cleaning
- Low operating costs





ACCESSORIES

Prior to separation and micro-filtration, raw digestate may contain lumpy solids or fibre that could disrupt the regular plant flow. In this case a submersible chopper pump and an agitator are an excellent solution.

SEPCOM[™] WSA Submersible Agitator

The **SEPCOM[™] WSA** Submersible Agitator stirs up the raw digestate to be treated by the separator.

- Excellent blending performance
- Prevents from deposits forming on the bottom of the collecting tank and from potential clogging of pump and separator





SEPCOM[™] WSP Submersible Chopper Pump

Thanks to an integrated cutting system, **SEPCOM™ WSP** Submersible Chopper Pumps can convey liquids containing lumpy solid particles or fibre.

- Two functions: shredding and pumping
- The perfect solution for difficult operating conditions





Technical Features and Overall Dimensions

Easy maintenance thanks to easily removable guard

SEPCOM [™] Biogas Vertical Digestate Separator INTERNATIONAL PATENT PENDING	RANGE	Diameter mm	A mm	B mm	H mm	Power kW	Weight kg	Max. Throughput m³/h *
Diaphragm outlet: Maintenance-friendly	SEPBIOV21503	150	1,320	1,690	2,340	4.0	460	20
self-adjusting drive unit position	SEPBIOV22003	200	1,500	1,890	2,685	5.5	650	45
PATENT PENDING COMING SOON	SEPBIOV22503	250	1,590	2,020	2,960	7.5	895	65
Vertical screws manufactured from					depends on a	the type of m	aterial treated	water. Its real value I, on configuration of tenance conditions.

SEPCOM[™] Biogas Horizontal Digestate Separator

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SINT™ polymer to ensure no clogging and no solid plug loss INTERNATIONAL PATENT

Small footprint

INTERNATIONAL PATENT Wear-resistant SINT [™] polymer screw Solid phase outlet with support structure With support structure Dive unit design ensures sturdiness of the screw

RANGE	Diameter mm	A mm	B mm	H mm	Power kW	Weight kg	Max. Throughput m³/h *
SEPBIOH11502	150	660	1,420	1,800	2.2	140	15
SEPBIOH12602	260	980	2,530	2,770	4.0	495	45
SEPBIOH12603	260	980	2,830	2,770	5.5	545	65

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* The flow rate is intended with clean water. Its real value depends on the type of material treated, on configuration of the equipment, as well as use and maintenance conditions.

SEPCOM [™] MFT INTERNATIONAL PATEN Micro-Filter	RANGE	Diameter mm	A mm	B mm	H mm	Power kW	Weight kg	Max. Throughput m³/h *
Filter screen for particles down to	SEPCOM MFT260	260	870	880	1,575	7.5	300	10
0.15 µm (0.015 mm)		• •			depends on th	e type of mater	rial treated, or	nter. Its real value n configuration o nance conditions

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SEPCOM[™] WSA Submersible Agitators

	RANGE	D
1	WSA 15	
	WSA 22	
	WSA 30	
	WSA 40	
A	WSA 55	
	WSA 75	

SINT™ polymer screw

RANGE	Blade Diameter	A mm	Power kW	Weight kg
WSA 15	260	465	1.5	53
WSA 22	320	570	2.2	80
WSA 30	395	605	3.0	104
WSA 40	600	580	4.0	149
WSA 55	600	635	5.5	169
WSA 75	600	690	7.5	195

Automatic lubricator for better maintenance

SEPCOM[™] WSP Submersible Chopper Pumps



RANGE	Inlet ø mm	A mm	B mm	H mm	Weight kg
WSP 22	80	330 40			73
WSP 30			400	670	75
WSP 40					76
WSP 55	WSP 55 WSP 75	345	440	770	121
WSP 75		340	340 440	110	127

Application



Ancillary Equipment



HOPPER TANKS

for separator



SEPCOM[™] SCP control panel



PLATFORM in hot-dip galvanized steel



COMPACT MICRO-FILTRATION PLANT Plant complete with micro-filter and tank



SEPARATION AND MICRO-FILTRATION PLANT Plant with complete microfilter separator and tank

